



The Series 7500 grooved-end ball valve line consists of a 2" to 6", two piece design, and is available in configurations to address a broad spectrum of application requirements.

The Series 7500 has generous factors of safety for pressure retention and stem torsional strength. In addition, it has a blow-out proof stem design, low operating torque, and high Cv.

The Series 7500 is compliant with NACE MR01–75 when stainless steel trim is specified.

Grooved ends conform to the requirements of AWWA C606 for steel pipe.

For special configurations, contact your ASC Engineered Solutions representative.

For stainless steel, see the stainless steel section.

Pressure-Rating: 800 psig CWP (55 bar) in ASTM A 395 Ductile Iron

## **Material Specifications**

## **Ductile Iron/Stainless Steel**

### Body

Ductile Iron ASTM A 395

#### **Endplate**

Ductile Iron ASTM A 395

#### Ball

Stainless Steel 316 or 304

#### Stem

316 Stainless Steel

#### **Thrust Washer**

RTFE

#### Stem Seal

Flouroelastomer

## **Retaining Ring**

Carbon Steel

#### Handle

Carbon Steel Zinc Plated

### **Handle Nut**

300 Series Stainless Steel

### Seat

RTFE

## **Body Seal**

Viton

## **Lock Plate**

300 Series Stainless Steel

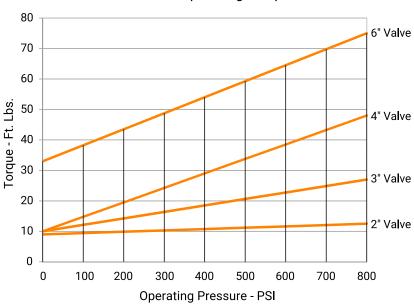


PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	



## Ball-valves **Series 7500**





The nominal torque values are for water and lubricating service only. For dry gasses an additional multiplier of 2 should be applied to the nominal values. Additional torque of up to 3 times the nominal value may be required to break the ball loose if the valve is not frequently operated.

## Series 7500 Ball Valves (Ordering Information)

Sample Part Number	4"	G	I-	75	4	2 -	2
4" GI-7512-2>	Size	Configuration	Body/End Material	Series	Ball and Stem Material	Seat Material	Operator
	2" - 6"	<b>G</b> - 2 Way Grooved En	I - Ductile Iron d ASTM A395	75 - 7500	<b>4</b> - 304 Stainless Steel (2" - 4")	<b>2</b> - RTFE / Flouroelastomer	<b>2</b> - 2 Position Locking Handle
					6 - 316 Stainless Steel		3 - Bare Stem (6" only)
							<b>M</b> - Mining Handle (4" & 6" only)

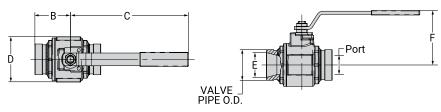


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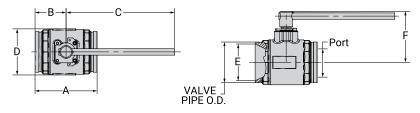
# Ball-valves **Series 7500**



## 7500 Ball Valve

Size ANSI	O.D.		Cv	Approx.						
	0.5.	Α	В	С	D	E	F	Port	01	Wt. Ea.
In./DN(mm)	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm		Lbs./Kg
2	2.375	5½	231/32	9 <sup>55</sup> /64	31/2	159/64	415/64	11/2	170	7.5
50	60.3	140	75	250	89	49	107	38		3.4
3	3.500	69/16	337/64	125/8	55/64	2 <sup>57</sup> /64	5 <sup>31</sup> / <sub>64</sub>	21/2	405	18.0
80	88.9	167	91	321	129	74	139	64	425	8.2
4	4.500	81/4	411/64	151/64	5 <sup>29</sup> / <sub>32</sub>	33/4	5 <sup>15</sup> / <sub>16</sub>	3	600	34.0
100	114.3	210	106	382	150	95	151	76		15.5
6*	6.625	107/64	51/16	151/64	733/64	563/64	713/32	4	0.50	67.0
150	168.3	257	129	382	191	152	188	102	850	30.5

 $<sup>\</sup>ensuremath{^*}$  6" sizes come bare stem only. 2 position locking handle sold separately.



## 7500 Ball Valve With Mining Handle

Size	O.D.	Nominal Dimensions								Approx.
ANSI	0.5.	Α	В	С	D	Е	F	Port	Cv	Wt. Ea.
In./DN(mm)	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm		Lbs./Kg
4*	4.500	81/4	411/64	17 <sup>23</sup> / <sub>32</sub>	5 <sup>29</sup> / <sub>32</sub>	33/4	6 <sup>55</sup> /64	3	600	35.0
100	114.3	210	106	450	150	95	174	76		15.9
6*	6.625	107/64	51/16	17 <sup>23</sup> / <sub>32</sub>	7 <sup>33</sup> / <sub>64</sub>	563/64	8 <sup>21</sup> / <sub>64</sub>	4	850	68.0
150	168.3	257	129	450	191	152	212	102	630	30.9

<sup>\*</sup> Mining handle sold separately.



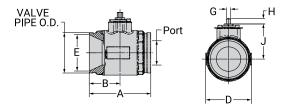
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## **Gruvlok® Valves & Accessories**



# Ball-valves **Series 7500**



## 7500 Ball Valve With Bare Stem

Size	0.D.				Nominal Dimensions					Cv	Approx.
ANSI O.D.	Α	В	D	E	G	Н	I	Port	CV	Wt. Ea.	
In./DN(mm)	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm		Lbs./Kg
6 150	6.625 168.3	10 <sup>7</sup> / <sub>64</sub> 257	<b>5½</b> 129	7 <sup>33</sup> / <sub>64</sub> 191	5 <sup>63</sup> /64 152	<sup>45</sup> / <sub>64</sub> 18	<b>7/8</b> 23	5 <sup>49</sup> /64 147	<b>4</b> 102	850	<b>66.0</b> 30.0

Standard option, handle sold separately.



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